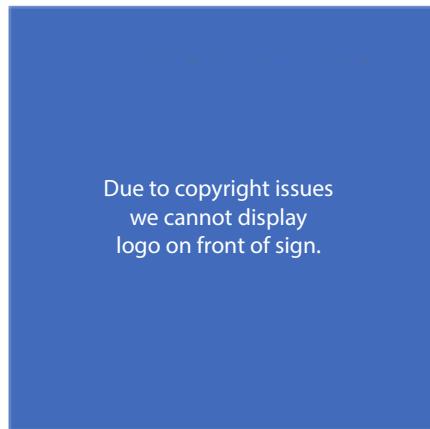


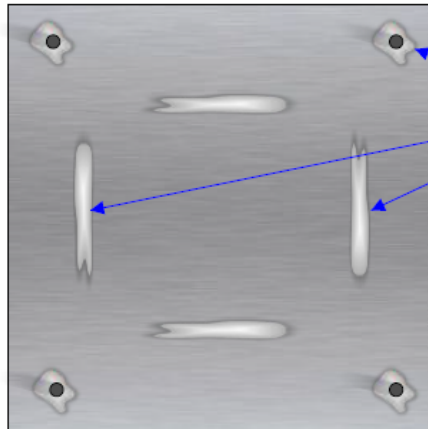
Installing Procedure for JW.ORG Signs

Note: Please refer to letter from Branch for location recommendations

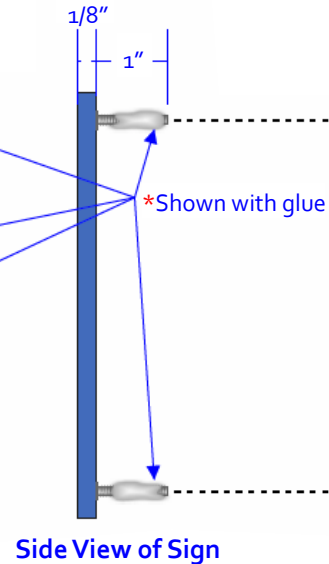
Do not apply tape to face of sign. This is not necessary for any application.



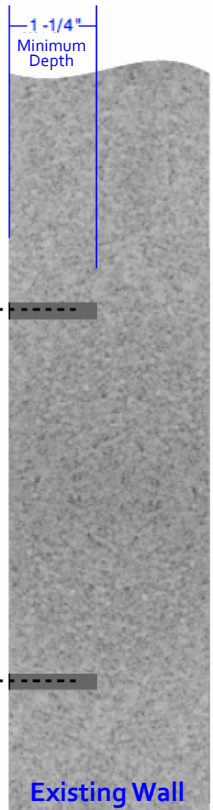
Front of JW.ORG sign



Backside of JW.ORG sign



Side View of Sign



Existing Wall

JW.ORG signs are 1/8" thick and come with studs on the backside for installation. A paper pattern is supplied with an actual size drawing for the entire lettering. The paper pattern shows exactly where each letter and its studs are located.

Directions:

1. Align the supplied paper pattern to the wall, and tape it securely to ensure that it will not move or fall off during drilling. (Use very strong tape. Duct tape, for example)
2. Check placement of paper pattern to confirm the location is correct. Recheck.
3. Using a 1/4" drill bit, drill holes into wall at least 1-1/4" deep *minimum*- enough to accept the length of the studs on the backside of the letters. Remove paper pattern.
4. Clean out debris from drilled holes using air pressure from aerosol can or air compressor.
5. Insert small amount of *glue into drill-holes on wall and onto back side of sign (one stud at a time), using about a "dime size" amount of glue per stud. Do not over-do the glue.
6. Push studs into wall until sign is secure.

Attention Installers

Please Read!!!

1. Use a **1/4" masonry bit** for brick, stucco, block or hardened substrates.
2. Use a **1/4" wood bit** for plank walls or plywood.
3. Drill pattern is provided. Make sure pattern is secured to wall with appropriate tape before drilling. (Example: Red duct tape for stucco)
4. Studs are surface welded. It's not uncommon for some of them to fall off during installation. **Your adhesive glue is your primary means of securing the sign.**
5. To keep a nice finish on the signs, **do not stack studs against paint surface of signs.**
6. Please call us if you have any questions: **919.615.0979**
(8:30am - 5:30pm eastern M-W,F & 8:30am - 4:30pm H)